

Forma 5

EPD Environmental Product Declaration



Program TRAVEL
REF: FTR07
Dimensions: 160X67x74 cm

Functional flexibility, the ability to take on different roles within the same field and usefulness are clear advantages that allow the adaptation and success of the company. The constructive essence of Travel has these aspirations: give different solutions depending on the use to which the room is intended.

RAW MATERIALS USED (PACKAGING INCLUDED)

	Kg of raw materials included in the product	% of raw materials included in the product
PARTICLES BOARD	13,054	45,554
ZAMAK	0,020	0,070
ALUMINIUM	10,106	35,267
PVC	0,408	1,424
STEEL	0,117	0,412
VARNISH (EPOXI/POLYESTER)	1,050	3,664
POLYPROPYLENE	0,100	0,349
CARDBOARD	2,157	7,527
POLYETHYLENE	0,023	0,080
POLYAMIDE	1,268	4,425
POLYSTYRENE	0,351	1,225
PAPER	0,001	0,003
Total	28,655	100%

% Recycled Materials: 56,9%
% Recyclable Materials: 86,88%

This Program TRAVEL Environmental Product Declaration have been calculated and drafted in accordance with ISO14025 Type III standard, and based on "PCR 2012-19, Furniture, except seats and mattresses" version 2.01.

TRAVEL folding, life cycle information

FUNCIONAL UNIT

The functional unit consists of a table model TRAVEL operating for a 15-year useful life.

SYSTEM LIMITS

The limits of the system include raw material, production (includes processes and facility maintenance), transportation, packaging, distribution, use, and end-of-life of both packaging and product.

SYSTEM SCOPE

The scope of the system includes the whole life cycle of the product, from obtaining the raw material, manufacturing, use and end of life. The system has been divided into three phases:

- UPSTREAM: including raw materials production
- CORE: including raw material transport to Forma5 (Spain, Seville), product manufacturing process and waste treatment.
- DOWNSTREAM: Distribution to the customer, maintenance, use of the product and both the end of life of the product and the packaging has been included.

CERTIFICATES

- ISO 9001:2015
- ISO 14001:2015
- ISO 14006:2011
- ISO 45001:2018
- MARCA DE CALIDAD TECNALIA

Grupo Forma 5., S.L.u.
Made in Spain, UE.

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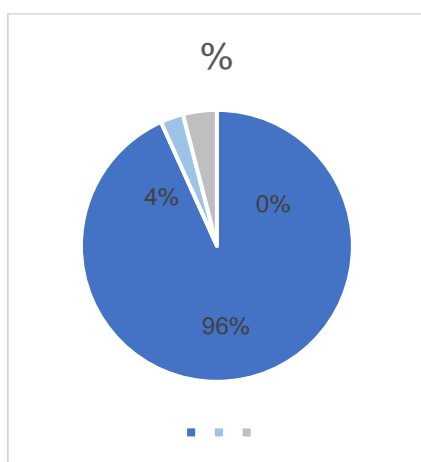
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IMPACTS PER CATEGORIES

EPD 2018 ¹ Categorías indicadores	Unidad	CORE Impact result	UPSTREAM Impact result	DOWNSTREAM Impact result	TOTAL
Abiotic depletion, elements	kg Sb eq	1,606E-09	5,240E-06	1,416E-11	5,242E-06
Acidification (fate not incl.)	kg SO2 eq	3,616E-02	7,440E-02	7,099E-03	1,177E-01
Photochemical oxidation	kg NMVOC	5,822E-02	6,226E-02	8,553E-03	1,290E-01
Eutrophication	kg PO4--- eq	2,200E-03	9,256E-03	1,135E-03	1,259E-02
Climate Change(Carbon Footprint)	kg CO2 eq	-8,077E-01	2,760E+01	1,186E+00	2,798E+01
Abiotic depletion, fossil fuels	MJ	5,746E+02	3,011E+02	7,815E+01	9,538E+02
Ozone layer depletion (ODP) (optional)	kg CFC-11 eq	-3,514E-07	1,167E-06	8,553E-03	8,554E-03
Water scarcity	m3 eq	8,906E-01	1,100E+00	2,309E-01	2,221E+00

Table 1. Impacts per Categories in TRAVEL family.

CLIMATE CHANGE (CARBON FOOTPRINT)



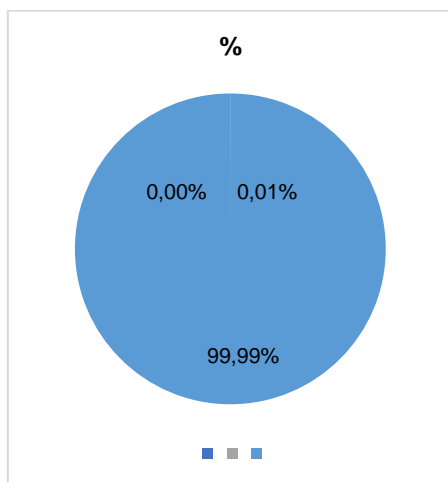
Phase	Unit	Total
Upstream	kg CO2 eq	2,76E+01
Core	kg CO2 eq	-8,08E-01
Downstream	kg CO2 eq	1,19E+00

¹ This method is the successor of EPD (2013) and is intended for the creation of Environmental Product Declarations (EPDs), as published on the website of the Swedish Environmental Management Council (SEMC). For more information see also General programmer instructions for the international EPD System 3.0 of 11 December 2017. The latest update to the recommendations included in this method is from 2018-06-08 (adding Water Scarcity Footprint). Contact info: <http://www.environdec.com/>.

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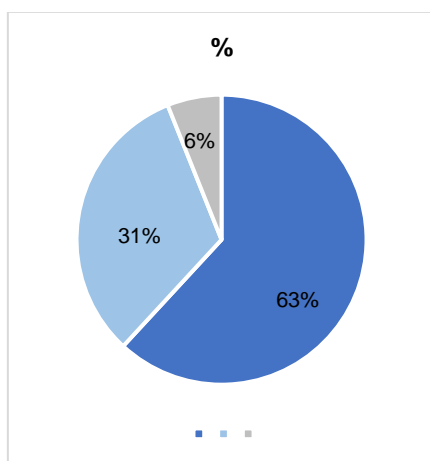
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OZONE LAYER DEPLETION



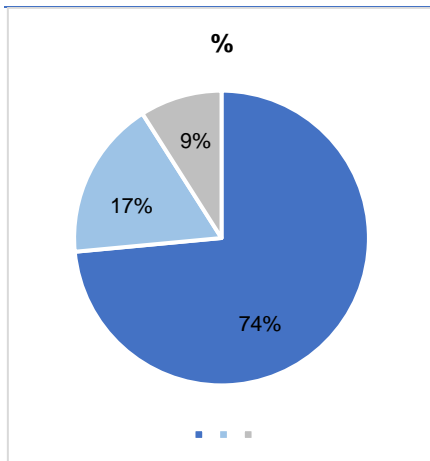
Phase	Unit	Total
Upstream	kg CFC-11 eq	1,167E-06
Core	kg CFC-11 eq	-3,514E-07
Downstream	kg CFC-11 eq	8,553E-03

ACIDIFICATION



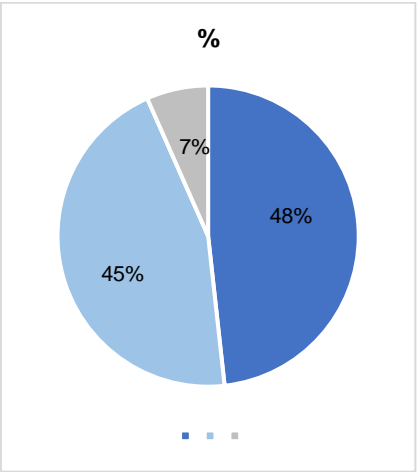
Phase	Unit	Total
Upstream	kg SO2 eq	7,440E-02
Core	kg SO2 eq	3,616E-02
Downstream	kg SO2 eq	7,099E-03

EUTROPHICATION



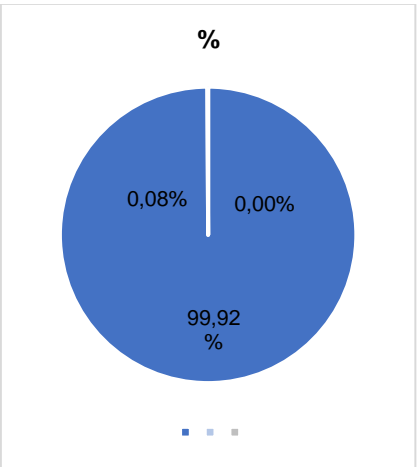
Phase	Unit	Total
Upstream	kg P--- eq	9,256E-03
Core	kg P--- eq	2,200E-03
Downstream	kg P--- eq	1,135E-03

PHOTOCHEMICAL OXIDATION



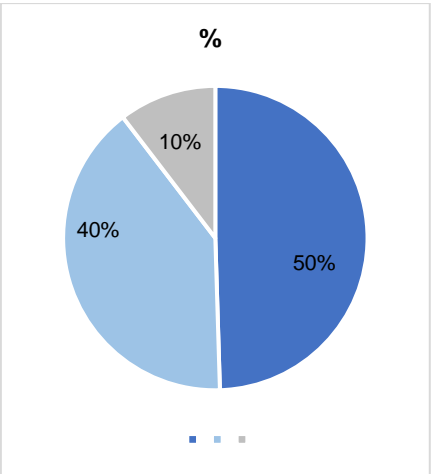
Phase	Unit	Total
Upstream	kg Sb eq	2,047E-02
Core	kg Sb eq	1,816E-02
Downstream	kg Sb eq	1,911E-03

ABIOTIC DEPLETION



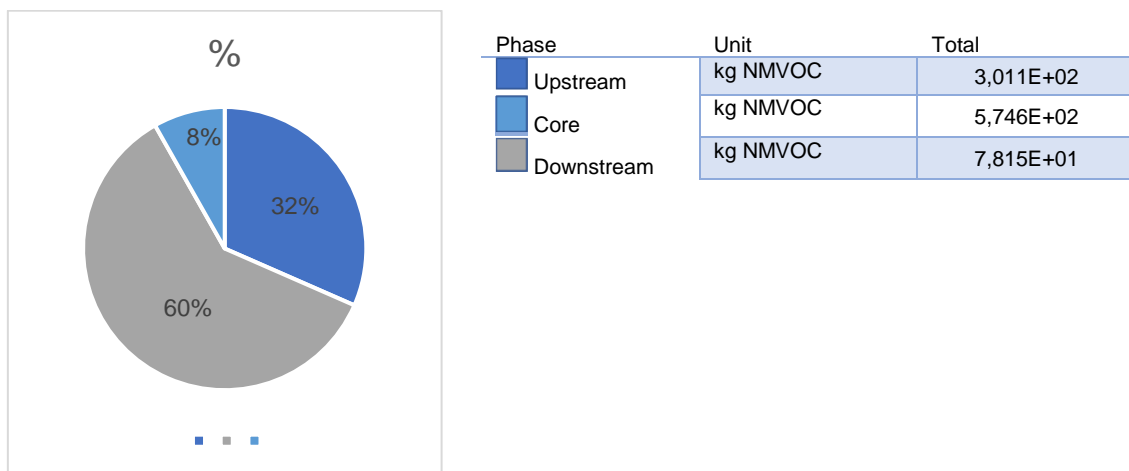
Phase	Unit	Total
Upstream	kg N eq	1,173E-05
Core	kg N eq	9,537E-09
Downstream	kg N eq	2,826E-11

WATER SCARCITY



Phase	Unit	Total
Upstream	kg Fe eq	1,100E+00
Core	kg Fe eq	8,906E-01
Downstream	kg Fe eq	2,309E-01

ABIOTIC DEPLETION FOSSIL FUELS



USE OF RESOURCES

RESOURCES	Unit	CORE	UPSTREAM	DOWNSTREAM
Products				
Energy non renewable	MJ	4,91E+06	2,19E+05	2,85E-01
Energy renewable	MJ	2,31E+06	5,97E+06	0,00E+00
Secondary fuel	MJ	8,07E+05	1,85E-03	3,86E+06
Secondary fuel renewable	MJ	1,85E-03	0,00E+00	0,00E+00
Materials	kg	9,48E+01	4,87E+05	3,87E+01
Fresh water used	m ³	4,61E+01	1,26E+06	1,81E-01

CATEGORIES OF WASTE AND OUTPUT FLOWS

RESOURCES	Unit	CORE	UPSTREAM	DOWNSTREAM
Products				
Hazardous waste	kg	5,63E-03	2,54E-01	3,30E-01
Non-hazardous waste	kg	8,22E-01	6,57E+00	6,80E-01
Radioactive waste	kg	2,72E-02	1,58E+00	1,33E-06