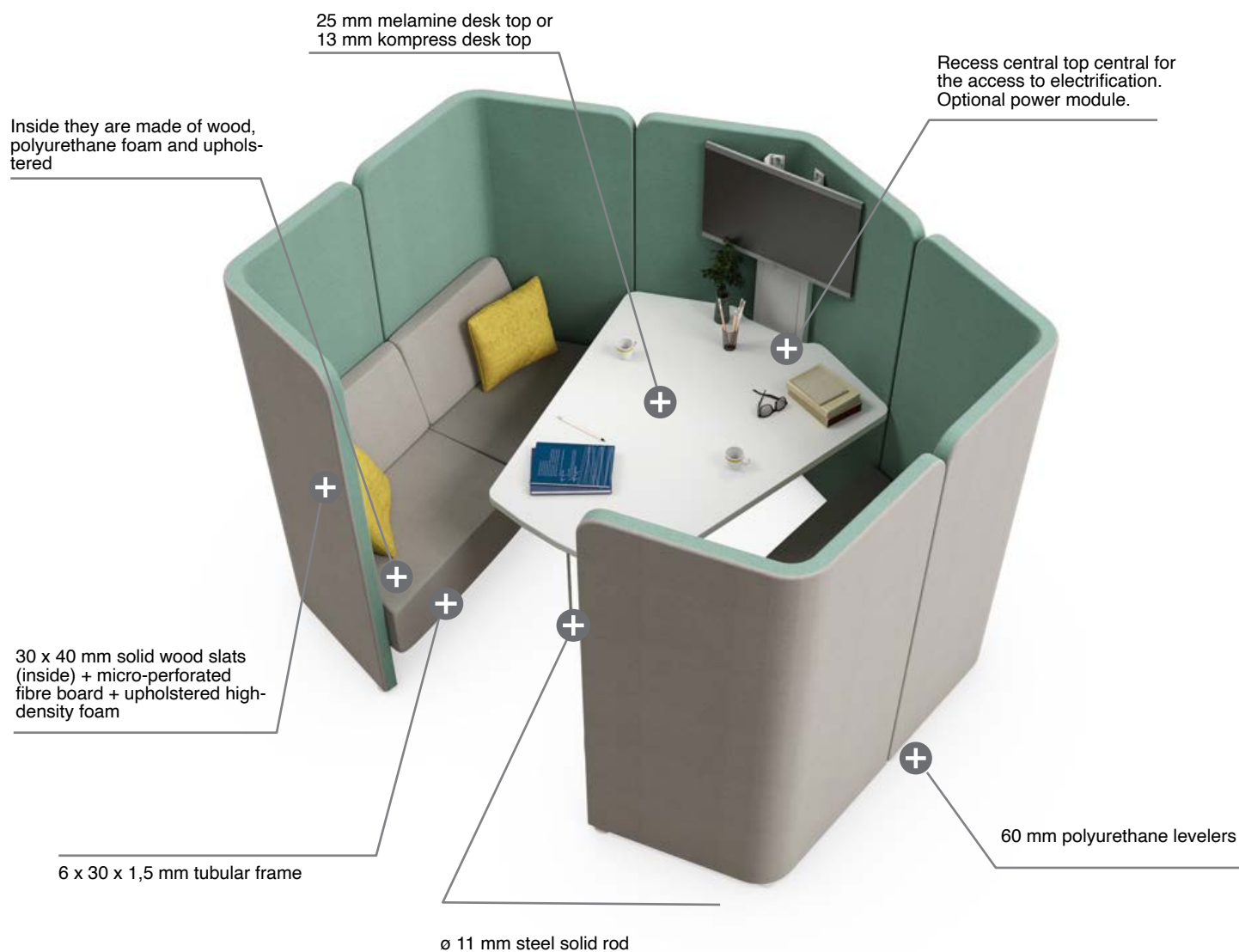


Forma 5

TECHNICAL FEATURES
LET'S TALK



CONCENTRATION CUBICLE



ELEMENT DESCRIPTION

BOARD



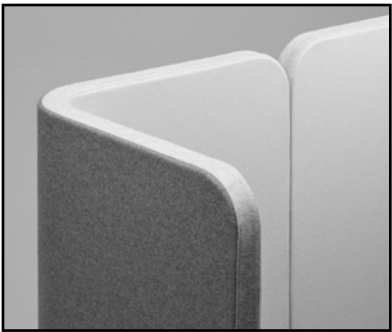
EDGE WIDTH	25 mm BOARD	13 mm KOMPRESS
2 mm ⁽¹⁾	Desk with panels	Desk with panels

PANEL

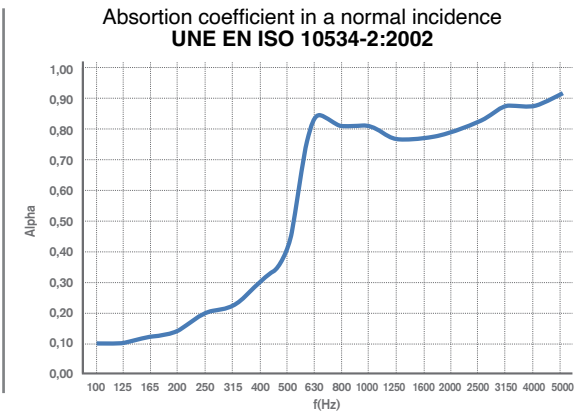
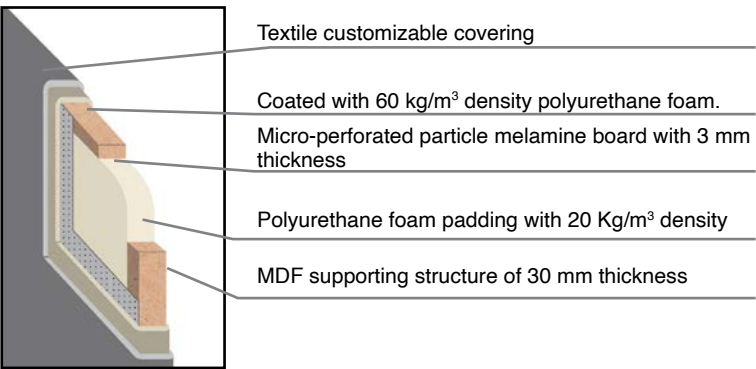
Its reticular structure composed by a combination of fiberboard strips, 30 x 40 mm solid wood both, in option. Two microperforated fiberboard cover the structure increasing the resistance and the acoustic absorption. This structural block is covered with 60kg/m³ high density foam, and it could be upholstered later with our range of finished.

They are supported by polypropylene levelers with 60 mm diameter. The panels join among by tongued and grooved fixation system without tools, made of polyamide with fibreglass.

The set composed by straight and curved panels create a reconfigurable and versatile system that allows to offer a wide range of configurations and high flexibility for redirect work spaces.



TECHNICAL ACOUSTIC SPECIFICATION OF THE PANELS LETS



SOFA

Structure made of solid wood combined with particle board and fibers, suitably stuck and screwed for its correct functioning. Later, it is added elastic bands and it is covered with a range of different hardness polyurethane foams with high density and finally it is upholstered.

The modules rest on a tubular frame (6 x 30 x 1,5 mm) and by anchoring system, it will be fixed to the panel. On this frame will be able to be fixed the cable management or the writing pad.



TABLES

Structure: Fixed structure is calibrated solid rods of Ø 11mm and covered with epoxy paint of 80 microns thickness. The structure, with a rectangular frame form, incorporates a supportive tight that gives support to the desk top. Every leg have two aluminium levelers to compensate small displacements on the support surface.

Melamine top: 25 mm thick melamine particle board. 2 mm thick thermofused edges.

Mechanized in the low part for its correct assembly. The quality requirements for the board are made according to the UNE-EN312 legal terms, corresponding to P2 board. The average density for 25 mm thick boards is 595 kg/m³. The structural design can generate 2 mm/ml of maximum clearance for desk tops, without affecting this aspect to the functionality.

Kompres top: 13 mm thick board top, high density fiber resistant to humidity with melamine coating on the top and bottom faces. Machined at the bottom for its correct assembly. Unclad edge, black finish.



ELEMENT DESCRIPTION

ELECTRIFICATION

The Let's Work program has two electrification solutions:

- **Integrated power module for desks**, an optional cable management system that it is installed on the desk top and provides 3 power sockets on the same surface. This power module is available with the international standard electrification system or with the British system.
- **Vertical column**, that has two electrification solutions. Both are made of steel sheets with 1,5 mm thickness and they are covered by lids with 1,2 mm thickness that are submitted to a lacquering process later with epoxy paint of 100 microns thickness. The basic option offers us the possibility of leading the cabling systems up to meeting desk or work desk, staying always below the level of these surfaces. The widespread version, it rises on the work level and has a VESA 25/200 screen support. The lids are easily detachable and allow the quick reconfiguration of of the installations.
- All the desk tops allow a reduction in the central zone, the nearest to the panel, for the conduction cable towards the low part of the set.

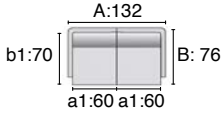

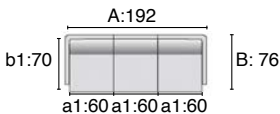
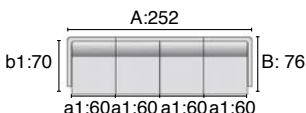


SHELVES

At least, this serie has, as a complement, with a shelf program, supported by these panels without the use of tools. They are made of calibrated rods of 11mm diameter and covered with epoxy paint and kompress board shelves with 13 mm thickness.

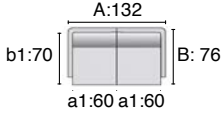
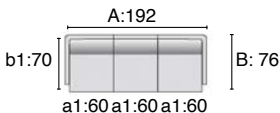
ELEMENT DESCRIPTION

LET'S TALK - REST SOFA WITH MONOCHROME PANEL

	LET'S TALK - DOUBLE REST SOFA WITH MONOCHROME PANEL	A/a1 x B/b1 x h	132/60 x 76/70 x 150
	LET'S TALK - DOUBLE REST SOFA + ARMREST WITH MONOCHROME PANEL	A/a1/a2 x B/b1 x h	172/60/40 x 76/70 x 150
	LET'S TALK - TRIPLE REST CUBICLE WITH MONOCHROME PANEL	A/a1 x B/b1 x h	192/60 x 76/70 x 150
	LET'S TALK - QUADRUPLE REST CUBICLE WITH MONOCHROME PANEL	A/a1 x B/b1 x h	252/60 x 76/70 x 150

panel h:150 cm
backrest h: 81 cm
seat h:45 cm

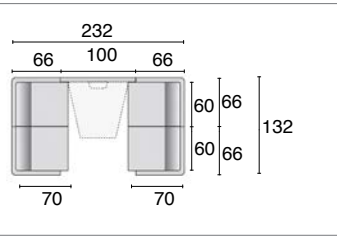
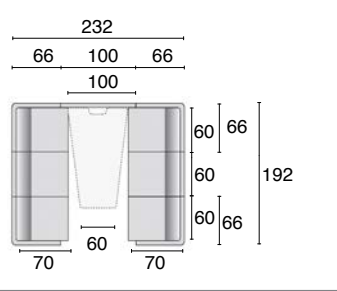
LET'S TALK - REST SOFA WITH TWO-TONE PANEL

	LET'S TALK - DOUBLE REST SOFA WITH TWO-TONE PANEL	A/a1 x B/b1 x h	132/60 x 76/70 x 110 132/60 x 76/70 x 150
	LET'S TALK - DOUBLE REST SOFA + ARMREST WITH TWO-TONE PANEL	A/a1/a2 x B/b1 x h	172/60/40 x 76/70 x 110 172/60/40 x 76/70 x 150
	LET'S TALK - TRIPLE REST CUBICLE WITH TWO-TONE PANEL	A/a1 x B/b1 x h	192/60 x 76/70 x 110 192/60 x 76/70 x 150
	LET'S TALK - QUADRUPLE REST CUBICLE WITH TWO-TONE PANEL	A/a1 x B/b1 x h	252/60 x 76/70 x 110 252/60 x 76/70 x 150

panel h:110/150 cm
backrest h: 81 cm
seat h: 45 cm

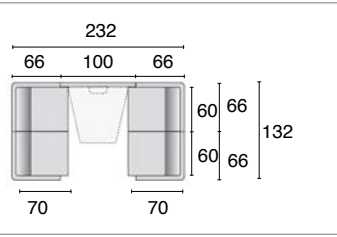
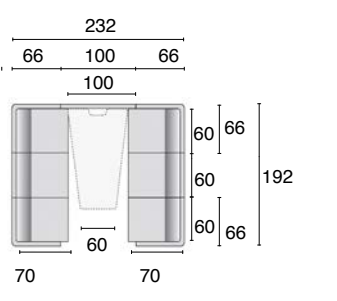
CONFIGURATIONS AND DIMENSIONS

LET'S TALK - MEETING CUBICLE WITH TABLE AND MONOCHROME PANEL

	LET'S TALK - MEETING CUBICLE WITH DOUBLE FACING SEATS, INTERMEDIATE TABLE AND MONOCHROME PANEL	h paneles	150
	LET'S TALK - MEETING CUBICLE WITH TRIPLE FACING SEATS, INTERMEDIATE TABLE AND MONOCHROME PANEL	h paneles	150

panel h: 150 cm
backrest h: 81 cm
seat h: 45 cm

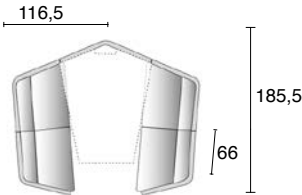
LET'S TALK - MEETING CUBICLE WITH TABLE AND TWO-TONE PANEL

	LET'S TALK - MEETING CUBICLE WITH DOUBLE FACING SEATS, INTERMEDIATE TABLE AND TWO-TONE PANEL	h paneles	110 150
	LET'S TALK - MEETING CUBICLE WITH TRIPLE FACING SEATS, INTERMEDIATE TABLE AND TWO-TONE PANEL	h paneles	110 150

panel h:110/150 cm
backrest h: 81 cm
seat h: 45 cm

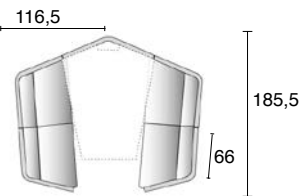
CONFIGURATIONS AND DIMENSIONS

LET’S TALK - MEETING PENTAGONAL CUBICLE WITH TABLE ET MONOCHROME PANEL

	LET’S TALK - MEETING PENTAGONAL CUBICLE WITH DOUBLE FACING SEATS, INTERMEDIATE TABLE AND MONOCHROME PANEL	h paneles	150
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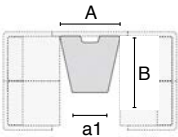
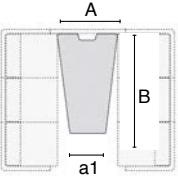
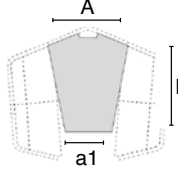
panel h: 150 cm
backrest h: 81 cm
seat h: 45 cm
top h: 74 cm mel. 72,8 kompress.

LET’S TALK - MEETING PENTAGONAL CUBICLE WITH TABLE ET TWO-TONE PANEL

	LET’S TALK - MEETING PENTAGONAL CUBICLE WITH DOUBLE FACING SEATS, INTERMEDIATE TABLE AND TWO-TONE PANEL	h paneles	110 150
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panel h:110/150 cm
backrest h: 81 cm
seat h: 45 cm
top h: 74 cm mel. 72,8 kompress.

LET’S TALK - TABLE FOR MEETING CUBICLES

	LET’S TALK - INTERMEDIATE TABLE WITH ROD LEG FOR MEETING CUBICLE	A/a1 x B x h	100/60 x 80 x 74 100/60 x 80 x 72,8
	LET’S TALK - INTERMEDIATE TABLE WITH ROD LEG FOR MEETING CUBICLE	A/a1 x B x h	100/60 x 140 x 74 100/60 x 140 x 72,8
	LET’S TALK - INTERMEDIATE TABLE WITH ROD LEG FOR MEETING PENTAGONAL CUBICLE	A/a1 x B x h	115/61 x 134 x 74 115/61 x 134 x 72,8

Kompress top
TOP13 mm
h: 72,8 cm

Melamine top
TOP 25 mm
h: 74 cm



Life Cycle Analysis LET'S TALK Program



PANELS			TABLES		SOFAS	
Materia Prima	Kg	%	Kg	%	Kg	%
Steel			2,7 Kg	30,2%	5,128 kg	17,6 %
Plastic	0,16 Kg	0,6%	0,04 Kg	0,4%	0,032 kg	0,1 %
Wood	24,3 kg	85,2%	6,2 Kg	69,4%	18,26 kg	62,7%
Upholstered/ Filling material	3,97 kg	14,1 %	—	—	5,71 kg	19,6 %

% Mat. Recyclés= Tables 65%; Stool 34%; Modules 57%

% Mat. Recyclables= Tables 99%; Panel 85,8%; Modules 80,4%

Ecodesign

Results reached during the life cycle stages



MATERIALS

Wood

70% of the wood material is recycled, has PEFC/FSC and complies within the E1 standard.

Steel

15%-99% recycled material.

Upholstered / Filling material

Filling without HCFC and upholsteries without COVs emissions. Accredited by Okotext.

Plastic

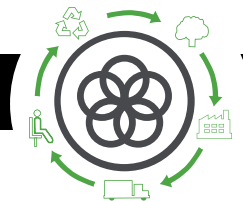
30%-40% recycled material.

Paintings

Podwer painting without COV emissions

Packings

100% recyclable with inks with no solvents.



PRODUCTION

Raw materials use optimization

Board, upholstery and steel tubes cut.

Renewable energies use

reducing the CO2 emissions. (Photovoltaic pannels)

Energy saving measures

in all production process

COV global emission reduction

of the production processes by 70%.

Podwer painting

ecovery of 93% of the non deposited painting

Glue removal from the upholstery

The facilities

have an internal sewage for liquid waste.

Green points

at the factory

100% waste recycling

at production process ans dangerous waste special treatment.



TRANSPORT

Cardboard use opmitization

of the packings

Cardboard and packing materials use reduction

Flat packings and small bulks

to optimize the space.

Solid waste compacter

which reduces transport and emissions.

Light volumes and weights

Transport fleet renewal

reducing by 28% the fuel consumption.

Suppliers area reduction

Local market power and less pollution at transport.



USE

Easy maintenance and cleaning

without solvents.

Forma 5 guarantee

The highest quality

for materials to provide a 10 year average life of the product.

Useful life optimization

of the product due to a standarized and modular design.

The boards

with no E1 particle emission.



END LIFE

Easy unpacking

for the recyclability or compound reuse.

Piece standarization

for the use.

Recycled materials used for products (% recyclability):

Wood is 100% recyclable.

Steel is 100% recyclable.

Aluminium is 100% recycable.

Plastics are from 70 to 100% recyclable.

With no air or water pollution

while removing waste.

Returnable, recyclable and reusable packing

MAINTENANCE AND CLEANING GUIDE

MELAMINE PIECES

Rub the dirty spots with a wet cloth with PH neutral soap.

PLASTIC PIECES

Rub the dirty spots with a wet cloth with PH neutral soap.

METAL PIECES

① Rub the dirty spots with a wet cloth with PH neutral soap.

② Polished aluminium pieces can have their polish bak by covering and rubbing them with a dry cotton cloth.

GLASS PIECES

Rub the dirty spots with a wet cloth with PH neutral soap.

Do not use abrasive products in any case.

LEGAL TERMS

CERTIFICATES

Forma 5 certifies that Let's program has passed all tests provided by AENOR INTERNATIONAL:

UNE-EN-ISO 14006:2011 : management system certificate of Ecodesign

Developed by GABRIEL TEIXIDÓ