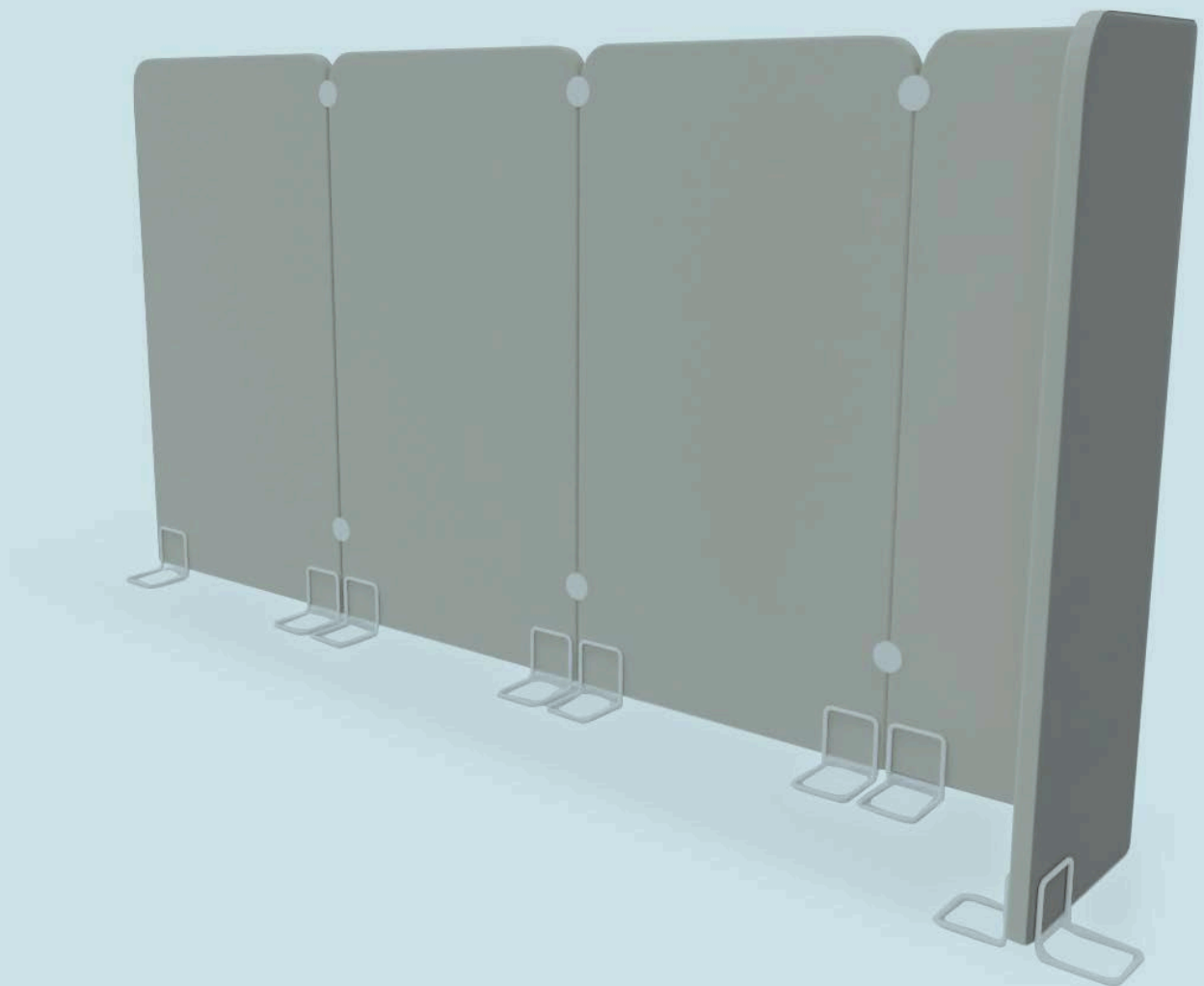


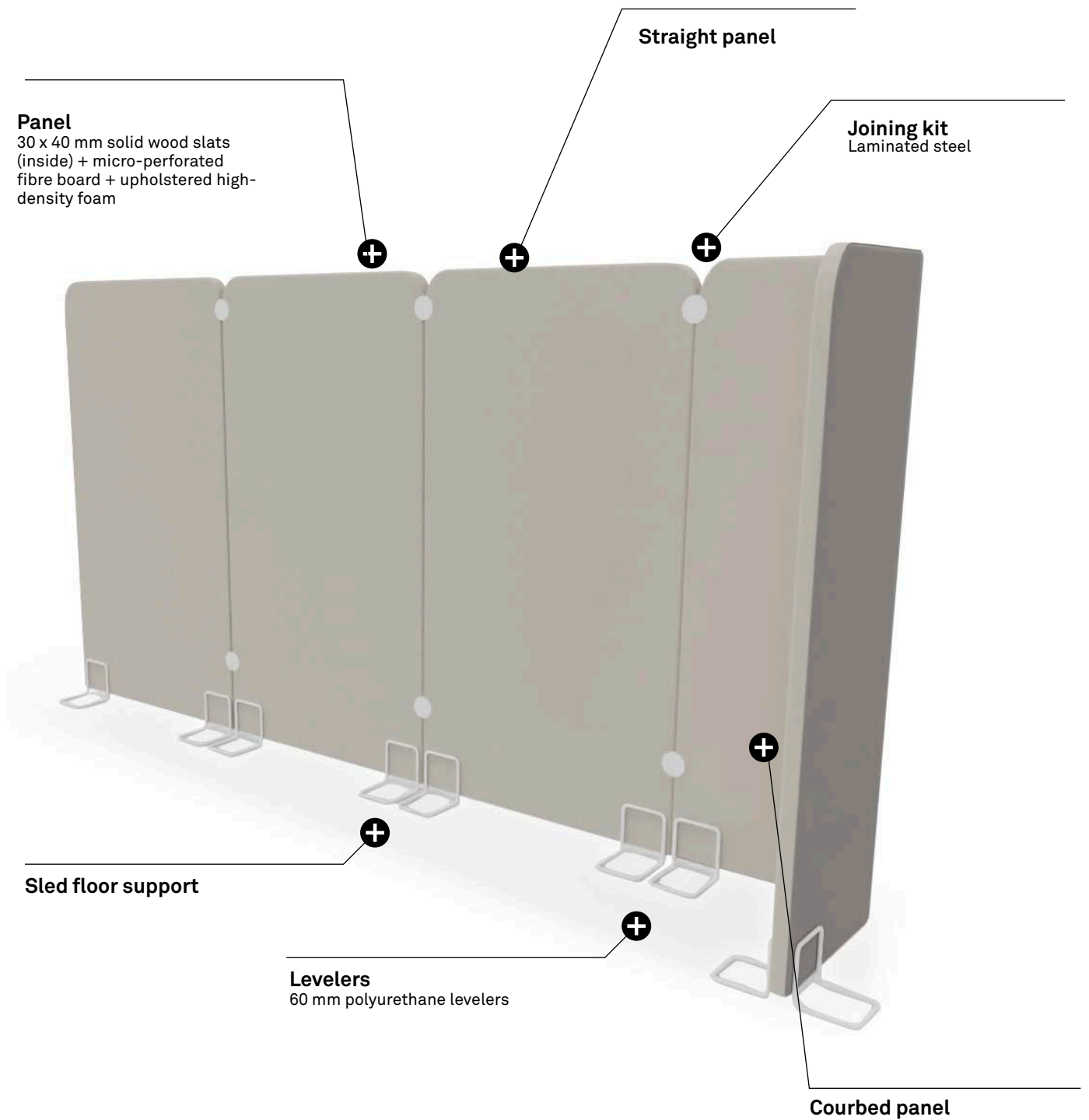
Forma 5

TECHNICAL FEATURES

# FREESTANDING LET'S PANEL



## CURVED FREESTANDING LET'S PANEL



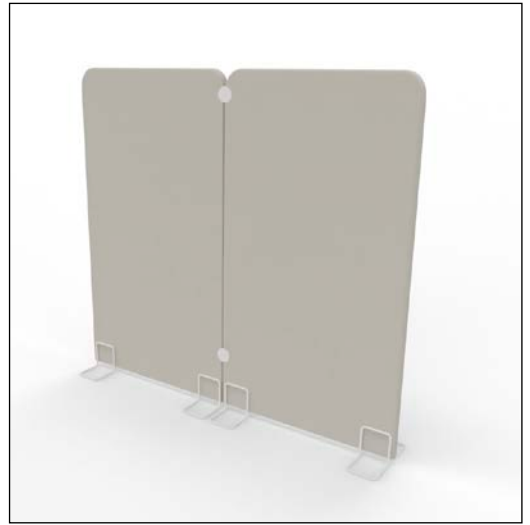
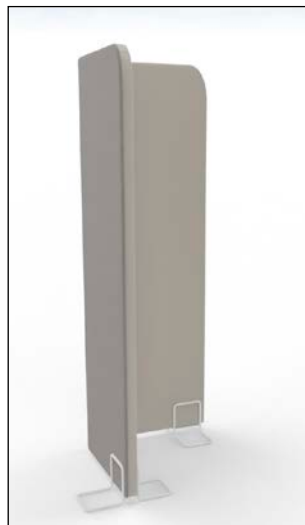
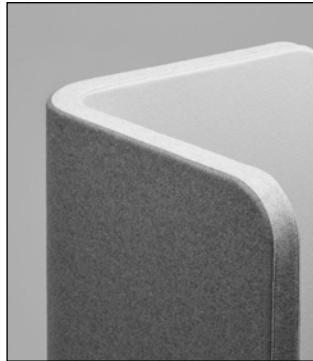
# ELEMENT DESCRIPTION

## PANEL

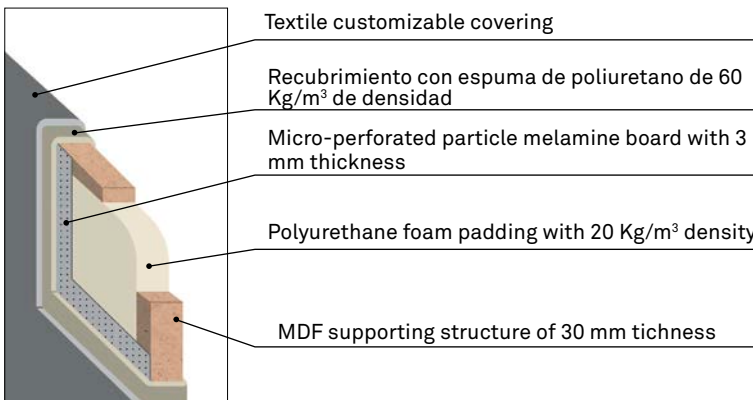
Its reticular structure composed by a combination of fiberboard strips, 30 x 40 mm solid wood both, in option. Two microperforated fiberboard cover the structure increasing the resistance and the acoustic absorption. This structural block is covered with 60kg/m<sup>3</sup> high density foam, and it could be upholstered later with our range of finished.

They are supported by a structure made of solid steel rod Ø 11 mm epoxy painted 100 microns thick.

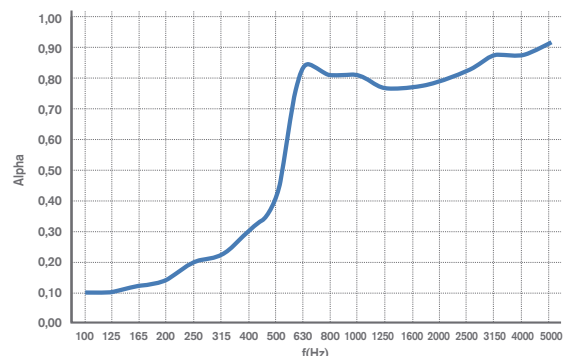
To create multi-panel structures there is a connecting piece made of sheet steel and made up of two circles that are joined together in the central part allowing the panels to be fixed by pressure.



## TECHNICAL ACOUSTIC SPECIFICATION OF THE PANELS LETS







Absortion coefficient in a normal incidence  
UNE EN ISO 10534-2:2002







# CONFIGURATIONS AND DIMENSIONS

## MONOCHROME PANELS

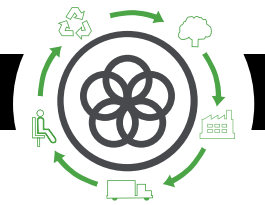
	CURVED PANEL H: 150 CM	A x H	66 x 150 cm
	CURVED PANEL H: 180 CM	A x H	66 x 180 cm
	STRAIGHT PANEL H: 150 CM	A x H	80 x 150 cm 100 x 150 cm 120 x 150 cm
	STRAIGHT PANEL H: 180 CM	A x H	80 x 180 cm 100 x 180 cm 120 x 180 cm

## TWO TONE PANELS

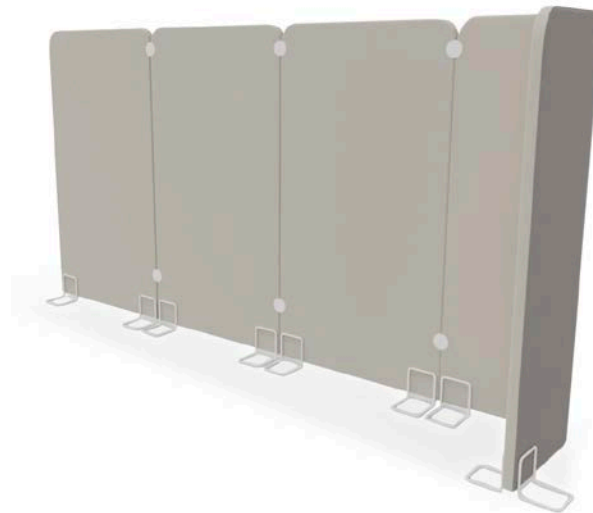
	CURVED PANEL H: 150 CM	A x H	66 x 150 cm
	CURVED PANEL H: 180 CM	A x H	66 x 180 cm
	STRAIGHT PANEL H: 150 CM	A x H	80 x 150 cm 100 x 150 cm 120 x 150 cm
	STRAIGHT PANEL H: 180 CM	A x H	80 x 180 cm 100 x 180 cm 120 x 180 cm

## JOINING KIT

	JOINING KIT	∅	8 cm
---	-------------	---	------



Life Cycle Analysis  
**FREESTANDING LET'S PANEL**



Raw Material	Kg	%
Plastic	0,16 Kg	0,6%
Wood	24,3 Kg	85,3%
Upholstered/ Filling material	3,97 Kg	14,1%

% Recycled material= 34%  
 % Recyclable materials= 85,8%

## Ecodesign

Results reached during the life cycle stages



### MATERIALS

**Wood**

70% of the wood material is recycled, has PEFC/FSC and complies within the E1 standard.

**Steel**

15%-99% recycled material.

**Upholstered / Filling material**

Filling without HCFC and upholsteries without COVs emissions. Accredited by Okotext.

**Plastic**

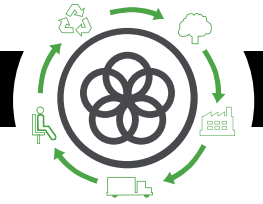
30%-40% recycled material.

**Paintings**

Podwer painting without COV emissions

**Packings**

100% recyclable with inks with no solvents.



## PRODUCTION

### Raw materials use optimization

Board, upholstery and steel tubes cut.

### Renewable energies use

reducing the CO2 emissions. (Photovoltaic pannels)

### Energy saving measures

in all production process

### COV global emission reduction

of the production processes by 70%.

### Podwer painting

ecovery of 93% of the non deposited painting

### Glue removal from the upholstery

The facilities have an internal sewage for liquid waste.

### Green points

at the factory

### 100% waste recycling

at production process ans dangerous waste special treatment.



## TRANSPORT

### Cardboard use opmitization

of the packings

### Cardboard and packing materials use reduction

Flat packings and small bulks to optimize the space.

### Solid waste compacter

which reduces transport and emissions.

### Light volumes and weights

### Transport fleet renewal

reducing by 28% the fuel consumption.

### Suppliers area reduction

Local market power and less pollution at transport.



## USE

### Easy maintenance and cleaning

without solvents.

### Forma 5 guarantee

### The highest quality

for materials to provide a 10 year average life of the product.

### Useful life optimization

of the product due to a standarized and modular design.

### The boards

with no E1 particle emission.



## END LIFE

### Easy unpacking

for the recyclability or compound reuse.

### Piece standarization

for the use.

### Recycled materials used for products (% recyclability):

Wood is 100% recyclable.

Steel is 100% recyclable.

Aluminium is 100% recycable.

Plastics are from 70 to 100% recyclable.

### With no air or water pollution

while removing waste.

### Returnable, recyclable and reusable packing

# MAINTENANCE AND CLEANING GUIDE

---

## MELAMINE PIECES

---

Rub the dirty spots with a wet cloth with PH neutral soap.

---

## PLASTIC PIECES

---

Rub the dirty spots with a wet cloth with PH neutral soap.

---

## METAL PIECES

---

- 1 Rub the dirty spots with a wet cloth with PH neutral soap.
- 2 Polished aluminium pieces can have their polish bak by covering and rubbing them with a dry cottom cloth.

---

## GLASS PIECES

---

Rub the dirty spots with a wet cloth with PH neutral soap.

Do not use abrasive products in any case.

---

# LEGAL TERMS

---

## CERTIFICATES

---

Forma 5 certifies that Let's program has passed all tests provided by AENOR INTERNATIONAL:

UNE-EN-ISO 14006:2011 : management system certificate of Ecodesign

Developed by GABRIEL TEIXIDÓ